

# **Swimming Pool Solutions**

Designer pools, Luxury SPAs, Aquaparks









# Designer pools, Luxury SPAs, Aquaparks

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# Ouridentity

In a rapidly changing world, with a growing population and a changing climate, water is one of our planet's most precious resources, one that we must use with greater awareness and sustainability. As a global leader in the industry that connects

people with water and energy, Aliaxis is ready to take on this challenge and to help in shaping a better

We offer water and energy management systems all over the world, and it is the specific knowledge and experience of our people in the field that makes all the difference to our customers, with whom we work closely to deliver reliable performance, today and

Our brands have been providing innovative solutions for over 60 years and represent our history and knowhow in the field of Construction, Infrastructure and Industry.

Aliaxis Italia develops personalised solutions and supports customers, from ideation to project execution, working together to define the ideal solution that can meet their needs and objectives.

A dense network of distributors, structured to guarantee not only the availability of products but advantages that Aliaxis Italia delivers to its customers.















# From Proposal to Construction

Aliaxis is a leader in the management and conveyance of fluids.

**Aliaxis Italy** has a specialist team catering for designers, contractors, and contractors to offer:

- Consulting
- Solutions
- Technology

### **CONSULENZA**

We listen to the needs of designers, contractors and companies to find the most suitable solution. We work closely our partners from proposal to construction, providing the design, technical and regulatory support to achieve the desired result.

Each project is unique, because all circumstances differ: the land with its hydro-geological characteristics, regional and local regulations.

If you have an ongoing project and would like advice, please contact:

ability@aliaxis.com

### **ADVANTAGES**

Aliaxis technology means:

- Being able to choose a complete system
- Assistance at the design stage
- Compliance with regulations
- High-performance materials
- Easy and fast installation
- Saving in installation times

Our team of technicians works closely with designers and companies from the **Proposal** to the **Construction phase**.

We build our service around our partner's needs.

**Treatment** and management of water within buildings.

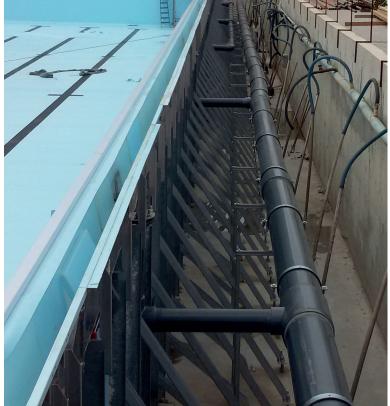
- Water recycling.
- Acoustic comfort.
- Air quality.
- Energy saving.

We adapt our products and services to the needs of professionals and general contractors.









### **TECHNOLOGY**

We provide solutions complying with current regulations and on-site assistance during installation.

Rely on an expert to be sure of a job done properly: planning the correct installation and choosing the most suitable solution saves installation time and guarantees the work of the company and designer.

For Conveyance, Interception, Dosing, Automation and Control product lines, please contact:

• Industry Sales Technical Support technical.fip@aliaxis.com

For Drainage, Shower and Toilet, Ventilation and Radiant Systems, Water and Heat Recovery product lines please contact:

• Building Sales Technical Support infotecnico.redi@aliaxis.com

# Focus on

### **UNI 10637**

Changes to the law and regulations governing swimming pools, from their construction to their usage and operation, have helped to diversify the range of components on offer to make pools for public use safer and more comfortable.

The huge popularity of water parks throughout the country, farm holiday centres and swimming pools installed in wellness centres and fitness rooms are further confirmation of the need for facilities that guarantee safety and comfort to users.

The **UNI 10637** standard, initiated in 1997 and subsequently revised and supplemented, sets out guidelines for the design of filtration, circulation and recirculation systems in swimming pools in general.

The latest 2016 revision of this national standard harmonises it with the latest European standards, **UNI EN 16582** and **UNI EN 16713**, differentiating their application between private and public pools.

UNI 10637:2016, used as a model for nearly all regions that now have a specific law for swimming pools, applies only to "public" swimming pools (type A and B) while for "domestic" pools (type D) the two European standards mentioned above apply, each divided into three parts.

For this reason, when designing a swimming pool facility for both public and private use, it is essential to follow the requirements of these standards to ensure high standards of efficiency and safety.





# Designer pools, Luxury SPAs, Aquaparks



# Conveyance Pipes and connections for the safe and

Pipes and connections for the safe and long-lasting recirculation of pool water



### **Automation**

Actuated valves for automated system hydraulics management



# Interception

Ball and butterfly valves for efficient fluid handling



## Control

Instrumentation for accurate and continuous monitoring of the key parameters



## Dosage

Diaphragm and ball control valves for precise and efficient flow rate setting







# Ventilation and Radiant Systems Room ventilation and radiant

heating and cooling systems



# Showers and toilets

Partitionable cisterns and plates, designer drains for showers



# **Heat and Water** Recovery Solutions for heat recovery

and grey water recovery









# **PVC-U** and **PVC-C** systems

for conveying water in the recirculation process of the pool system

**PVC-C** pipes

Size range d16÷d225 (mm) Nominal pressure SDR 21 (PN10)

with water at 20 °C

**PVC-C** connections

Size range d16÷d225 (mm)

with water at 20 °C - SDR 13.6 (PN16)

Nominal pressure PN 16 with water at 20 °C

Temperature range 0  $^{\circ}$ C  $\div$  100  $^{\circ}$ C

# **Application**

### Swimming pool water

Safe and effective water conveyance is essential for smooth pool operation. In accordance with UNI 10637:2016, a correct recirculation system must be designed to ensure effective homogenisation of the pool water and requires that pipes in type A and B pools (public pools) should be sized to achieve pressure drops of <40 mm/m for intake sections and <70mm/m for outlet sections.

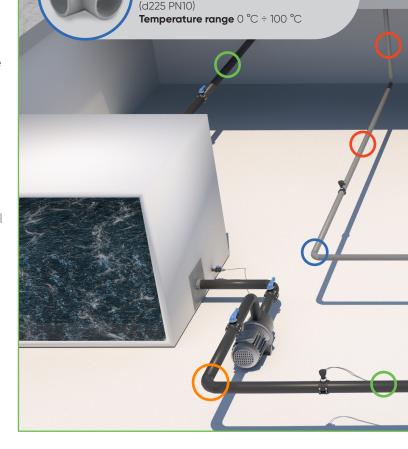
These specifications can also be applied to type C and D pools (therapeutic and private pools) to ensure high water quality and hygiene.

With a PVC-U piping and connection system it is possible to ensure the correct management of chlorinated water at room temperature.

### Spa waters

High temperatures and high concentrations of mineral salts require a solution that can guarantee high system efficiency while maintaining the beneficial properties of the thermal waters.

With a PVC-C piping and connection system it is possible to ensure the correct management of any high-temperature spa water.











anti-legionella

# **Advantages**

### Maintenance-free

The inertness to corrosion offered by FIP brand polyvinyl systems enables water flows to be managed safely and without maintenance schedules.

### High energy efficiency

The high surface finishing of the PVC-U and PVC-C pipes combined with the optimised fluodynamics of the connection elements minimises pressure losses and favours low energy consumption.

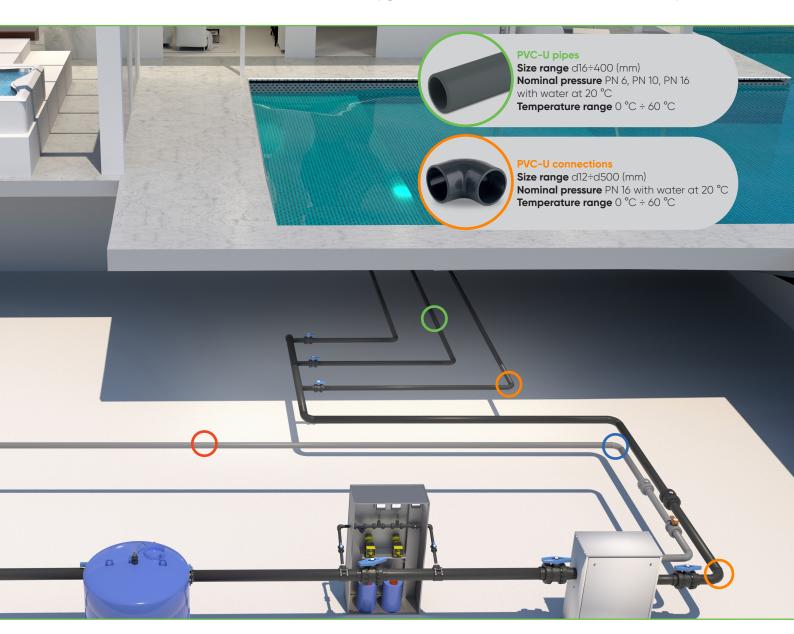








Low costs Hygiene Sustainability



### **Ease of installation**

The convenience of chemical welding offers a unique advantage in installation since it does not require specific, expensive and heavy tools for assembly.

### High chemical resistance

Polyvinyl chlorides offer remarkable chlorine stability and a barrier to the proliferation of legionella bacteria.

## **Certificates:**

### **Quality standards:**

ISO 9001, ISO 14001

### **Approvals and Quality Marks**

ABS, ACS, BSI, Bureau Veritas, CSTB, IIP UNI, KIWA, UKR-SEPRO, WRAS, RMRS, DNV-GL, NIZP, EAC, LR, KR





# **PVC-U** and **PVC-C** valves

for intercepting water in the recirculation process of the pool system



# **Application**

### Interception

During normal pool operation it may be necessary to block or partialise the water flow in the recirculation circuit.

To do this effectively and immediately, FIP offers ideal solutions with butterfly valves, ball valves and non-return valves from the patented Easyfit series.

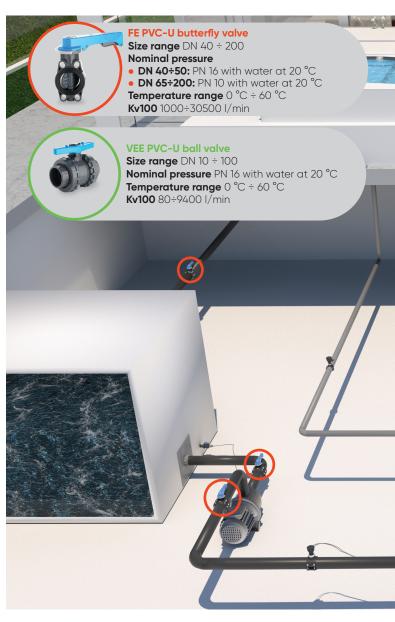




ball valve is available.

application require greater resistance to high temperatures, the VXE Easyfit PVC-C series

To counteract reverse flow or the risk of unintentional emptying of pipes, the SSE Easyfit non-return valve series, available in both PVC-U and PVC-C, is the optimum solution.



# **Advantages**

### Make your installation unique.

The Easyfit labelling system allows valves to be personalised with company trademarks, serial or identification codes or service data such as the function of the valve within the system or the fluid conveyed; specific information for after-sales service to customers can also be included, for example the contact details of the installer or the date and place of installation.

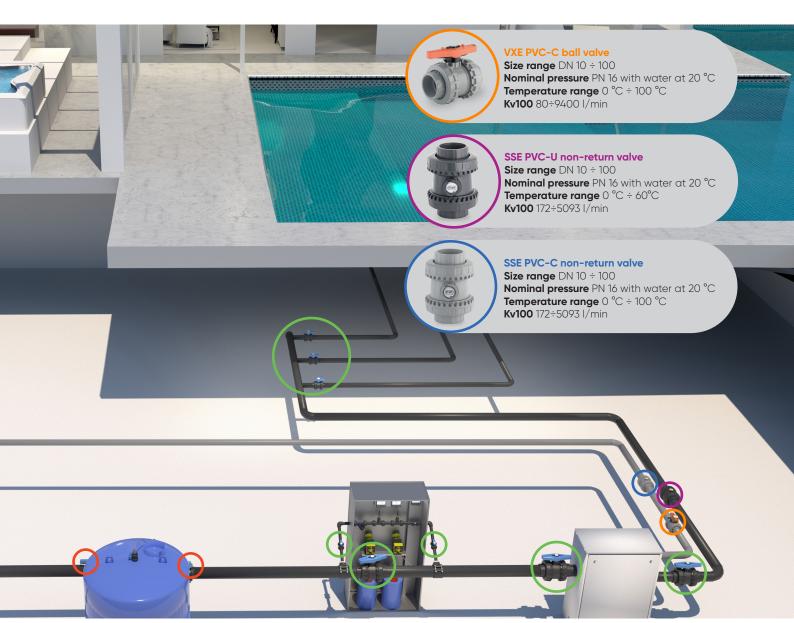








**Expertise** Safety Recognisability



### Quick and easy with All-in-One valves

Thanks to the multifunctional ergonomic handles of the Easyfit line, installation is safe and quick even in tight spaces, inspection of the valve body and adjustment of the seals can be carried out without the use of tools, and rapid operations and graduated adjustments can be made.

### **Certificates:**

### **Quality standards:**

ISO 9001, ISO 14001

### **Approvals and Quality Marks**

ABS, ACS, Bureau Veritas, EAC, NSF, DNV-GL, TA-LUFT, UKR-SEPRO, WRAS, RMRS, NIZP LR, KR



# **AUTOMATION**

# **Electrically actuated valves**

for the automation of water management in the recirculation process of the swimming pool system

# **Application**

Flow interception activities can be optimised by actuating the valves installed on the recirculation circuit.

With system automation, physical intervention is no longer necessary and it is possible to plan any operation at any time of the day or year.

This implementation, combined with the use of monitoring instrumentation, makes it possible to combine actions with specific parameters and to remotely control the management of the entire system.

Electric actuation is the most commonly used solution, but pneumatically actuated solutions are also available for larger installations or for specific requirements, and are particularly appreciated in filter backwashing systems due to their operational speed.











# **Advantages**

### **Carefree solutions**

FIP actuated valves comply with the regulations currently in force and are calibrated and tested one by one, in accordance with the company's principles and know-how, to guarantee the maximum reliability and quality at all times.

A wide range of accessories enables the ideal solution

to be found for managing all operations in complete safety.

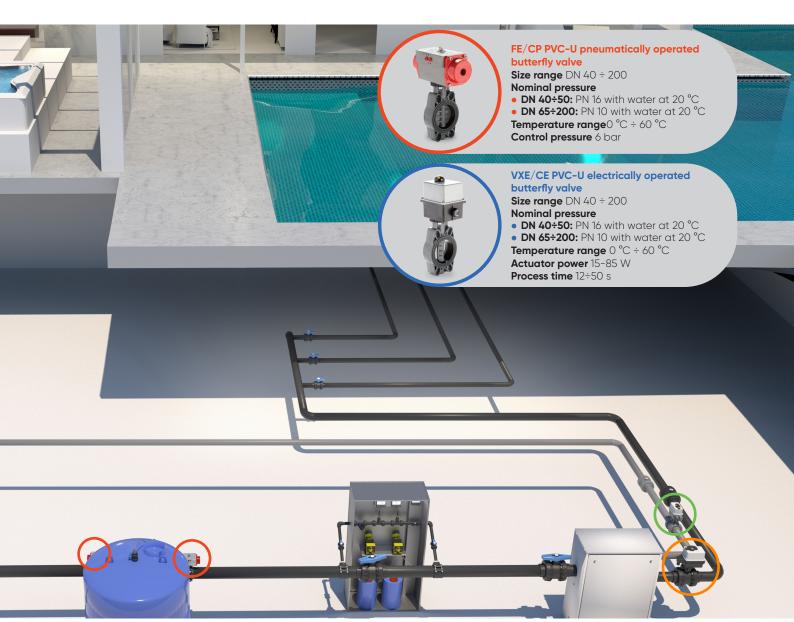
Multiple options for supply voltage, switching times, intrinsic protection classes and the possibility to request special versions mean that any specific system management requirements can be catered for.







Peace Safety Reliability





# Butterfly actuated valves

Electric and pneumatic actuation is available for both butterfly valves and ball valves.

# **Certificates:**

### **Quality standards:**

ISO 9001, ISO 14001

### **Approvals and Quality Marks**

ACS, DIBT, EAC, NSF, TA-LUFT, UKR-SEPRO, WRAS, DVGW, NIZP







for the control of water chlorination in the pool system recirculation process

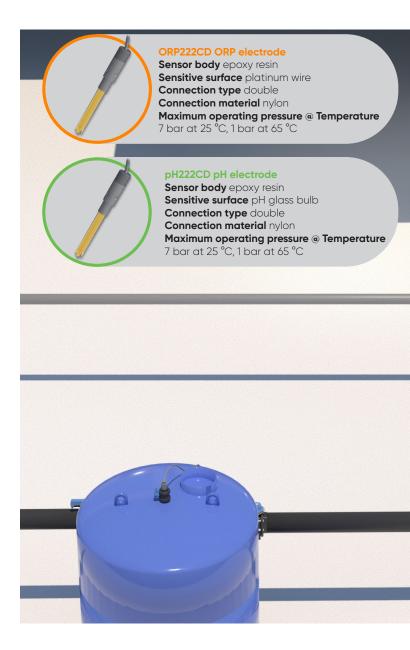
# **Application**

Swimming pool water contains both pathogenic and non-pathogenic micro-organisms that pose a risk to human health, and therefore requires balanced chemical treatment to minimise microbiological risk. The UNI 10637:2016 standard lays down specific requirements for measuring and regulating disinfection treatments for classes A, B and C (installations for public use), while UNI EN 10713 sets out the requirements for class D (installations for private use). Disinfection treatment is carried out by dosing substances that are regulated on a regional basis

### **Disinfection treatments**

Equipment designed for measuring and regulating the pH level (type A, B, C range 4.5–8.5pH; type D range 6.8–7.6pH) must have an output signal to control the dosing systems; for type A pools in particular proportional regulation is preferred. The M9.00 series FIP monitors, combined with the 200 series pH electrodes, are the ideal solution to meet these requirements.

Equipment for measuring RedOx potential can be used in type D pools to monitor the evolution of organic pollution in the pool water and to control dosing equipment for disinfectants (RedOx >650mV). M9.00 series FIP monitors combined with 200 series ORP sensors provide an optimal compromise between simplicity and reliability. For classes A, B and C, however, it is necessary to adopt reading systems for free chlorine values (range Cl, 0,6-5mg/l). The CLF6 series sensors, which can be combined with pH measuring instruments in the event of significant variations, fully comply with this requirement. For the most modern plants using Chlorine Dioxide for chlorination, also with in situ production systems, Aliaxis also offers the CLD6 series of amperometric sensors designed for the direct measurement of this parameter.



# **Advantages**

### Tailor-made for each installation

A complete and versatile range for every level and size of installation.

Equipment that can be integrated with external devices for dosing management in accordance with UNI.

Biparametric monitors to combine chemical measurement with flow measurement.

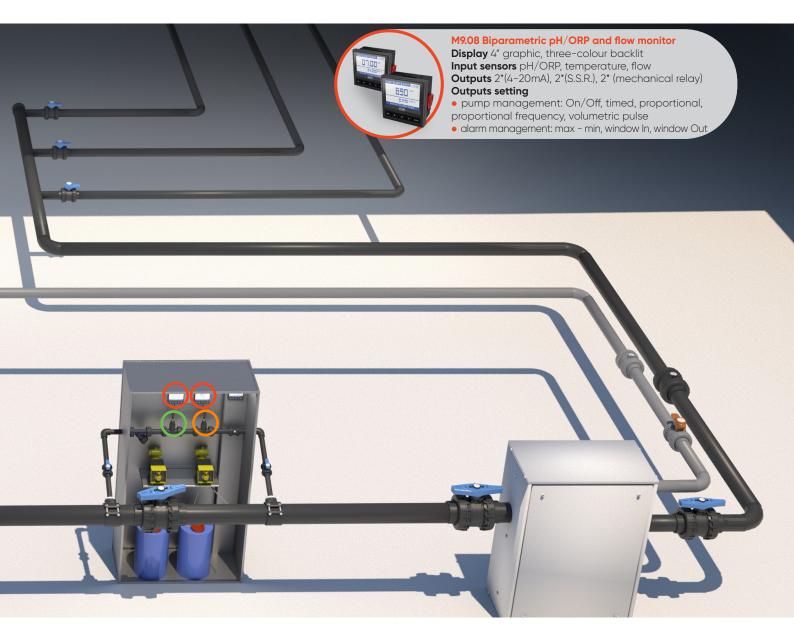








Prestige Sustainability Wellbeing





Chlorine sensors
CLF6 for
measurement of
free Chlorine
CLD6 for the
measurement of
chlorine dioxide

# **Certificates:**

### **Quality standards:**

ISO 9001, ISO 14001

### **Approvals and Quality Marks**

CE, EAC, RoHS



# **CONTROL**



# **Measuring instrumentation**

for monitoring and controlling water in the recirculation process of the pool system

# **Application**

Correct management of the water system that underlies the swimming pool installation involves the monitoring of volumes. In the case of volumes conveyed in pipes, the flow rate is monitored; in the case of volumes stored in the balancing pool, the level is measured.

### Flow monitoring

The recirculation system must be designed to ensure an effective homogenisation of the pool water, for this reason UNI 10637:2016 prescribes a water speed in the pipe of <1.7m/s in input and <2.5 m/s in output; while UNI EN 10713-2 prescribes a speed of <3m/s for type D pools. In the section of the installation before the filtration phase, it is recommended to use a flow meter based on series F6.60 electromagnetic technology. In the part of the installation downstream of the filtration phase, it is possible to install a rotor sensor equipped with the new F3.00.W series Bluetooth wireless technology; this can be combined with a M9.00 series monitor equipped with the practical Help on Board, a guided system calibration and self-diagnostic procedure.

### Level monitoring

The conventional volume of the balancing pool must be sufficient to contain the displaced volume and any wave motion generated by the maximum number of bathers, the volume generated by the backwashing of at least one filter, and the volume necessary to maintain correct aspiration and to avoid operation while dry. The balancing pool must be refilled before the minimum level is reached in order to avoid the pumps going into standby, so that the importance of accurately monitoring the water volume is clear. To monitor the volume inside the balancing pool a HF6 series hydrostatic level sensor may be used in combination with the M9.10 series monitors. The same transmitter can also be installed on the sand filter to check its level of efficiency and to plan backwashing operations.



# **Advantages**

### **User-friendly solutions**

Insertion sensors are quickly installed by drilling a simple hole in the pipe, while the pressure and level sensors have a number of installation options that make installation equally quick and convenient.







**User-friendly** 

Relaxation

Quality



The use of Bluetooth wireless technology also makes it easy to connect the sensors to the monitors.

FIP branded instrumentation also features an intuitive and error-proof interface with a practical on-board help function, guided settings procedures and system self-diagnostics.

### **Certificates:**

### **Quality standards:**

ISO 9001, ISO 14001

### **Approvals and Quality Marks**

CE, EAC, RoHS





# Invisible pedestrian grille

for linear water drainage from paved surfaces

# **Application**

When in use water can collect in puddles around the pool, which can be dangerous for people enjoying a day's bathing barefoot. It IS therefore advisable to install a drainage system to collect and channel water under the paved surface around the pool.

REDI's invisible grille provides a patented, aesthetically unobtrusive solution that does not compromise the harmony of the design.

The ability to freely create inspection areas makes it an excellent solution also from the functional point of view.

# **Advantages**

### Invisible

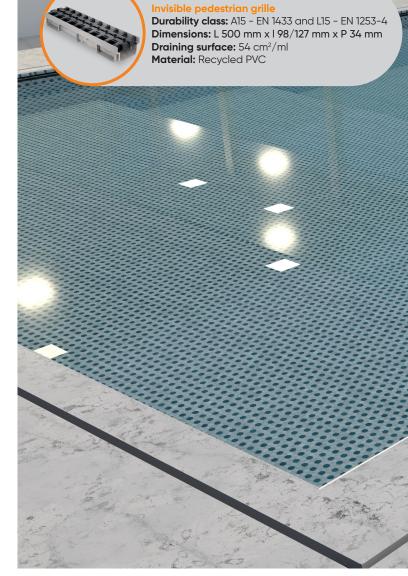
The invisible grid is designed to be fully integrated within the flooring material, remaining completely out of sight.











### Easy to install

The grille is suitable for any floor thickness. No cutting or adjustment is necessary.

Tiles or paving tiles are laid directly on the grille.

### Safe for bare feet

The 8 mm slot is fully compatible with bare feet. An ideal solution for swimming pools and terraces.

easy and discreet inspection





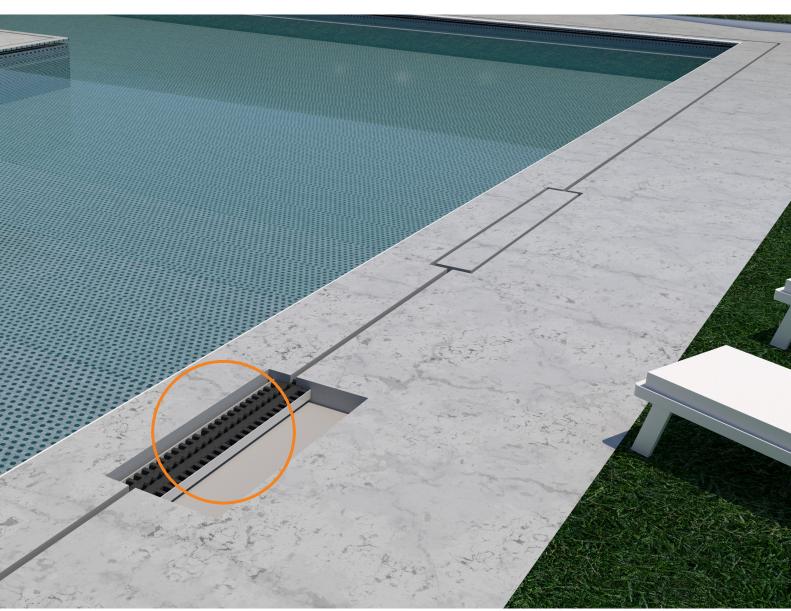




Safety

Style

ECOPVC Sustainability





# **Certificates:**

**Quality standards:** ISO 9001, ISO 14001

**Approvals and Quality Marks** CE





# Inspectable wall-mounted shower drain,

for an unobstructed shower area and high drainage



# **Application**

### Wall-mounted shower drain

Choosing to place the shower drain on the wall rather than the floor gives excellent freedom of movement and avoids the need for a shower tray.

Linnum Wall is easy to install, fully adjustable and performs well thanks to its high flow rate: 42 l/min, compliant with EN 274.









inspectable zero



# **Advantages**

### · Innovative design

The sophisticated design with clean lines fits perfectly within any environment.

### · Freedom of movement

It avoids having to install a shower tray and solves the associated mobility problems.

The shower becomes an accessible space even for those with mobility problems.

### Safety

The stainless steel wall grille does not lose its shape and increases the available walking space.

### 3 different variants







White ABS grille



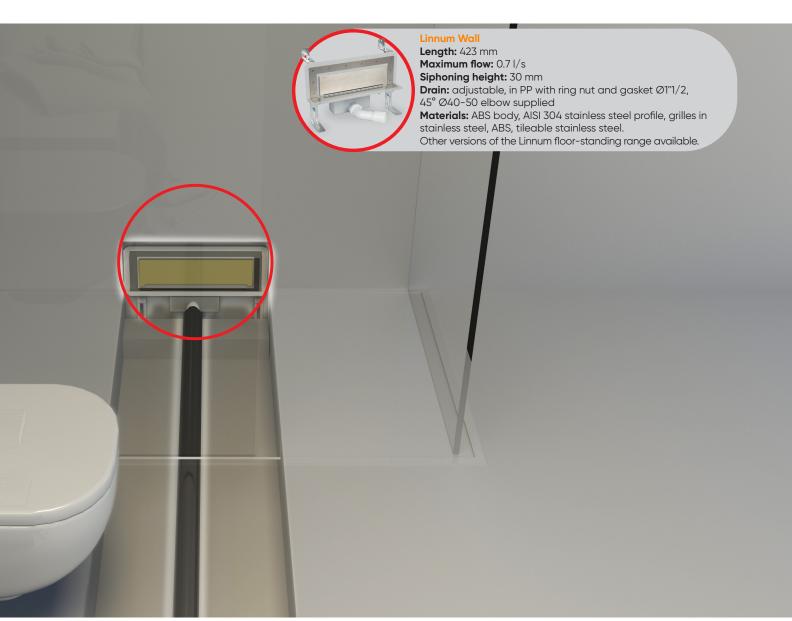
Stainless steel, tileable grille







Design Efficiency Total accessibility





### Double siphoning:

magnetic siphon + siphoning with 1cm water stop

### Tileable:

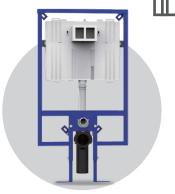
available with tileable container for designer finishes

**Exceptional flow rate:** ensures fast drainage (36l/m) and avoids scale build-up

### Stop unpleasant odours:

thanks to the anti-reflux system





# INEO 80 cisterns and designer panels

for a wall flush system available in different versions to suit every style

# **Application**

Flush-mounted cisterns with self-supporting, spacesaving frame, ideal for thin walls or plasterboard and also quiet in operation. Dual flush for more sustainable water use and a wide choice of panel styles and finishes to suit any environment.

## **Advantages**

### **Innovation**

- Flush system with wire cable activation for better reliability than normal leverages.
- · New design concept for easy maintenance.
- · Transparent body for easy inspection.

### Safety

- Insulated structure to prevent direct contact with water and limescale.
- · Plastic coated activation cables for durability.
- Anti-bacterial material to prevent the possible formation of deposits and unpleasant odours.

### **Simplicity**

- · Easily removable compact body.
- · Cable activation system with quick coupling.
- · Intuitive adjustment of flush volumes.

### 5 different designer panel lines

to match any wall, floor and bathroom finish.





### Phonoblack

The sanitary water flush system that guarantees certified soundproofing performance (13dB at 2l/s) thanks to a new PVC compound enriched with





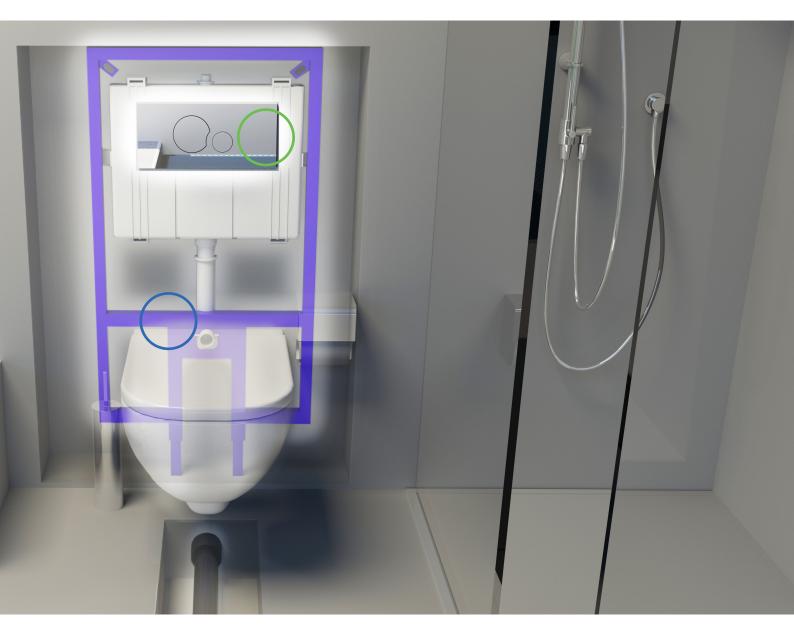




Versatility

Sustainability

Style



specific mineral fillers. The possibility for multiple assembly methods, by insertion and gluing, given by the patented plastic collars makes it an extremely versatile solution; resistance to acid, alkaline, saline and organic agents dissolved in water, as well as fire resistance (Euroclass B-s1-d0), make this a sturdy and durable system.

## **Certificates:**

### **Quality standards:**

ISO 9001, ISO 14001, ISO 50001

### **Approvals and Quality Marks**

DIN EN 14055 - Kiwa

# **VENTILATION**



# Precise Mechanical Ventilation

for continuous air change and hygrometric control with high energy recovery

# **Application**

The quality of the air in the pool environment contributes to the well-being and comfort of bathers. In accordance with UNI 10339, which regulates the exchange of air in aeraulic systems, specific thermohygrometric and ventilation requirements are required for indoor swimming pools.

Specifically, the ambient temperature in the swimming and bathing area should not be lower than the temperature of the water in the pool.

The relative humidity of the air should not exceed 70% and the air velocity should not exceed 0.1m/s. In addition, air changes should be at least 20 m3/h per square metre of pool.

In the changing rooms, toilets and ancillary areas, the air temperature must not be lower than 20 °C and air changes must be at least 4 volumes/hour.

Indoor pools and changing rooms are typical highhumidity environments that promote the formation and concentration of mould, mites, fungi and bacteria, and it is therefore necessary to provide the correct ventilation.

The installation of several HC recovery units is an optimal solution that also complies with EcoDesign regulations (ErP-2016/2018).







Stop mould and bacteria

+ Indoor comfort

# **Advantages**

### Clean air without heat loss

The system provides balanced and continuous low-consumption ventilation with **high energy recovery** (close to 90%), limiting the need to open windows or use inefficient extractors.



### Dry and healthy buildings

The ventilation system improves indoor air quality by reducing humidity.

A moisture-free building is healthier, reduces maintenance requirements and maintains its value on the real estate market.





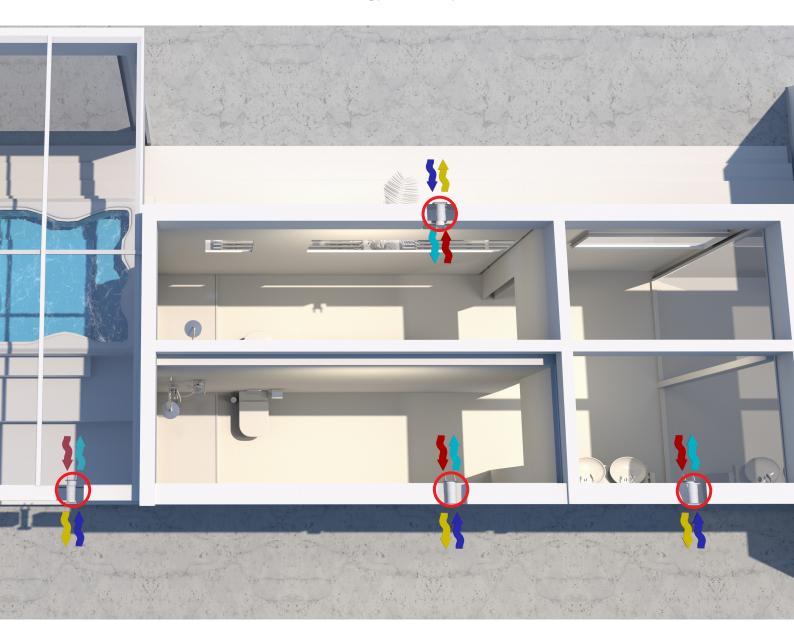




Real estate value

**Energy efficiency** 

Clean air



# EcoDesign (ErP-2016/2018)

Regulation (EU) No 1253/2014, implementing Directive 2009/125/EU (ErP) of the European Parliament and Council, covers specifications for the eco-design of ventilation units.

# **ELD Labelling**

### (Energy Labelling Directive)

requires products to be labelled in accordance with an ascending energy scale ranging from G to A+; the purpose of the label is to give final customers transparency and clarity: real and comparable data to enable informed decisions and the choice of higherficiency products.



# **RADIANT SYSTEMS**

# Heating and cooling

for optimal heating and cooling of rooms

# **Application**

The Nicoll brand radiant system is the low energy solution for heating and cooling closed environments such as changing rooms or wellness areas, offering high living comfort. Thanks its insulating panels, Fluxo multilayer pipes and remote control unit, the radiant system guarantees low consumption and high yield. Nicoll solutions comply with the UNI EN 1264 standard that regulates water-fed radiant systems for heating and cooling built into structures.







Home Automation

# **Advantages**

### **Radiant comfort**

Heat transmission takes place mainly through radiation and not convection as in the case of radiators, avoiding the irritating movement of air and dust and spreading the heat more evenly.

### **Acoustics**

The ashlared panels can be replaced with special sound-absorbing panels specially designed to meet the recent acoustic requirements of UNI EN ISO 12354 and UNI EN ISO 717-2.

# Material: 5-layer PEX-b - Al - PEX-b insulated pipe **Range:** d14 to d75 Oxygen permeability: 100% Thermal conductivity: 0.4 W/(mK)

### Radiant system components







Thermostat and Humidistat



Latest generation collectors



High-yield energy panel







**Invisible comfort** 

**Home Automation** 

**Energy efficiency** 



# Fluxo

### Multilayer system

Thanks to its **low thermal expansion**, **low pressure drop** and **high acoustic comfort**, the Fluxo multilayer system is also the ideal solution for the supply of hot and cold domestic water.

Its **flexibility of installation** also makes it a winning solution in the conservative renovation of prestigious buildings or buildings subject to national heritage protection bodies.



# WATER AND HEAT RECOVERY

# Recovery systems

grey water and ecoshower heat exchangers



# **Application**

# Energy saving and sustainable resource management

With every shower 100 litres of water at 36 °C are discharged into the sewerage system, which is not sustainable in terms of energy and resources. The recovery of waste heat at the outlet can halve the caloric consumption needed to heat domestic water, while the recovery and subsequent reuse of 100 litres of water contributes to a responsible usage of resources as well as significantly reducing consumption.

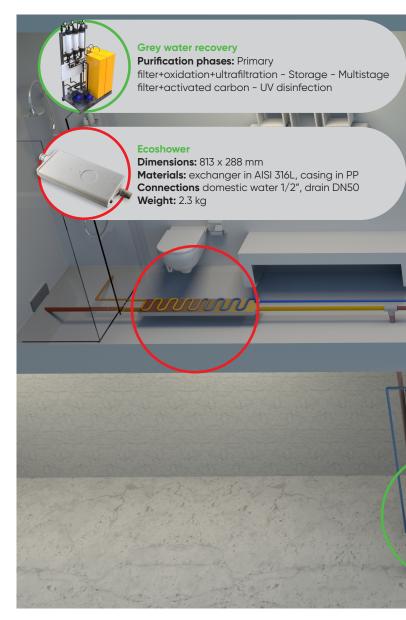
### **Grey water recovery**

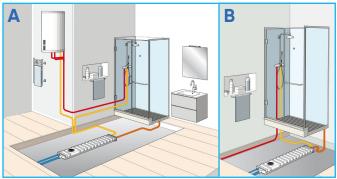
THIS IS a grey water recovery system for irrigation or domestic use, pre-assembled and ready for rapid connection during on-site installation. Through the use of high-efficiency membranes there is a very high level of filtration, enabling the removal of bacteria and viruses. The new-generation filters also maintain their high performance over time, lengthening the intervals between servicing.

Only one chemical washing of the membrane is required every 12–18 months, and the automatic backwashing cycle for keeping the membranes clean discharges residues directly into the drainage system. The system, which can be sized according to the number of users, is fully automatic and can be controlled remotely.

### **Ecoshower**

Ecoshower is an innovative solution that recovers and releases up to 40% of heat from grey water, flowing against the current in a coil and supplementing the water supply of both the boiler and the mixer (A) or of the mixer only (B). The water that feeds the boiler, instantaneous water heater or mixer on the "cold" side typically arrives at 10 °C and is heated up to 50 °C, generating a consumption of about 40Kcal/l. By integrating the ecoshower into the system incoming water is preheated to around 24 °C, reducing energy requirements by 35%.







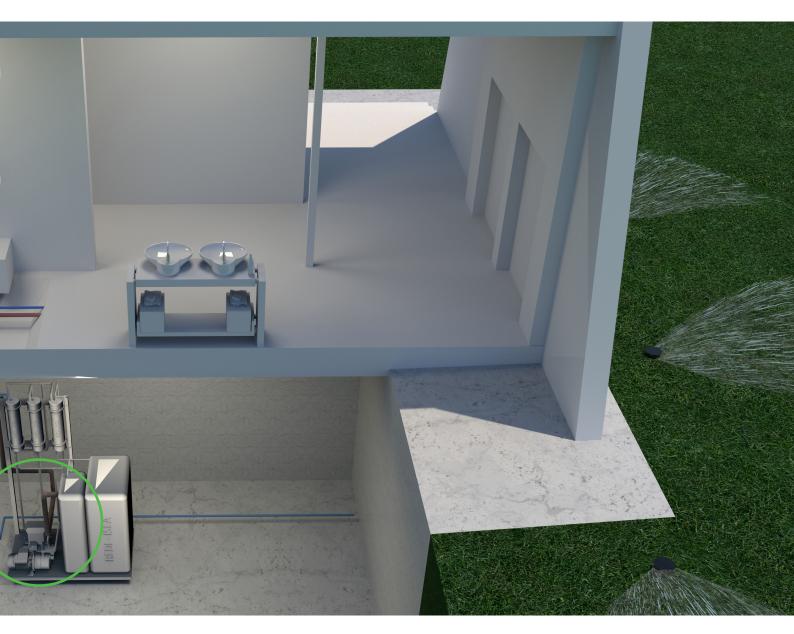




**Energy classification** 

Sustainability

Low operating costs



# **Advantages**

Houses equipped with energy-saving systems and built integrating new technologies achieve a high energy class and thus increase their value.

Compact solutions that are quick to install to save space and installation time, modular and scalable to facilitate design criteria.

Their low purchase and installation costs mean that the investment pays for itself quickly.

The savings they offer in drinking water use, their low consumption and high efficiency enable the system's energy balance to be optimised with a view to sustainable construction.





# References

# PUBLIC AND PRIVATE SWIMMING POOLS

Thermalsolbad Salzgitter-Bad Riccione public swimming pool Hallenbad Schrobenhausen Piscine municipale de Nerac Ypres Aquatic Center

### **SPORTS CENTRES**

XVIII FINA World Championships XVII FINA World Championships Rio Olympics Y40 The Deep Joy Hanoi Aquatic Center

### **SPA CENTRES**

Terme di Bormio
Terme di Pré Saint Didier
Terme di Oradea
Aquardens Verona
Parco delle Terme di Merano
Les Thermes de Rochefort
Terme di Sirmione
Montecatini Terme

### **AQUAPARKS**

Perth Aqua Park Dubai Aquarium LEGO Park Aquapark Riga Haus des Meeres Aquarium Aquarena di Bressanone





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